

## COMBINATION DRILL/TAP BITS (MADE IN THE USA)

### FEATURES

- Drill, Tap, and Countersink in one easy to use bit.
- Tap holes up to 4X's faster than traditional methods.
- One-piece Drill/Tap design ensures proper hole size for threaded tap size.
- Available in kits and individual bits metric and imperial thread sizes.
- Constructed of hardened High Speed Steel.
- Long length Drill/Tap Bits tap up to 12.7 mm (1/2") thick material.
- Split-tip drills fast and resists walking.
- Back tapered beyond tap to prevent thread damage.
- Quickly deburrs and countersinks threaded hole.
- Fast, secure 1/4" Quick-Change hex shank.
- Quick-Change adapter included in Standard Length, Long Length, and Metric Drill/Tap Kits.
- For best results, use cutting oil with all Drill/Tap bits.



**DRILL, TAP & COUNTERSINK UP TO "4 X" FASTER**

### SPECIFICATIONS

Model No.	Description	17620 DTAPKIT	12151 DTAPKITM
Kits			
<b>12151</b>	M3-M10, 6 Piece Drill/Tap Set		✓
<b>17620</b>	6-32 to 1/4-20 6 Piece Drill Tap Set	✓	
Individual & Replacements			
<b>17611</b>	6-32UNC	✓	
<b>17612</b>	8-32UNC	✓	
<b>17613</b>	10-24UNC	✓	
<b>17614</b>	10-32UNC	✓	
<b>17615</b>	12-24UNC	✓	
<b>17616</b>	1/4-20UNC	✓	
<b>11627</b>	5/16 x 18UNC		
<b>11628</b>	3/8-16UNC		
<b>12160</b>	M3 x 0.50		✓
<b>12161</b>	M4 x 0.70		✓
<b>12162</b>	M5 x 0.80		✓
<b>12163</b>	M6 x 1.00		✓
<b>12164</b>	M8 x 1.25		✓
<b>12165</b>	M10 x 1.50		✓



**To extend the life of your tool, use Cutting/Threading Oil.**