

GREENLEE COBALT STEP BITS (MADE IN USA)

Greenlee's XT Series Cobalt Step Bits are engineered for maximum life in stainless steel but also cuts mild steel, copper, brass, aluminium, fibreglass, plastic, wood and laminates. The dual-flute design and split point tip eliminates walking makes for faster drilling with less force. High speed cobalt steel maximises heat and abrasion resistance, the steam oxide finish runs cooler and extends the life of the bit. New split point tip penetrates 3.5mm stainless steel in 10 seconds.



SCAN & PLAY

| Model No | Max Material Thickness (mm) | Minimum Chuck Size (mm) | # Steps | Length (mm) | Hole Size (mm) | Hole Size (") |
|--------------|-----------------------------|-------------------------|---------------|---------------|---|---|
| 05789 | 3.5 Stainless Steel | 9.5 (3/8") | 13 | 78.2 | 3.2, 4.0, 4.8, 5.6, 6.4, 7.1, 7.9, 8.7, 9.5, 10.3, 11.1, 11.9, 12.7 | 1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2 |
| 05790 | | | 12 | 84.1 | 4.8, 6.4, 7.9, 9.5, 11.1, 12.7, 14.3, 15.9, 17.5, 19.1, 20.6, 22.2 | 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8 |
| 05792 | | | 3 | 87.4 | 12.7, 22.2, 28.6 | 1/2, 7/8, 1-1/8 |
| 05793 | | | Kit All Above | Kit All Above | All Above | All Above |

KWIK STEPPER STEP BITS FOR MILD STEEL



FEATURES

- Unique split-tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

| Model No. | Description |
|--------------|--|
| 35884 | Kwik Stepper Step Bit Kit (See below for contents) |
| 03607 | Kwik Stepper Step Bit Kit (See below for contents) |

| Model No. | Description | 03607 Kit | 35884 Kit |
|--------------|----------------------------|-----------|-----------|
| 34401 | 12.7mm Multi-Hole Step Bit | ✓ | ✓ |
| 34403 | 22.2mm Multi-Hole Step Bit | ✓ | ✓ |
| 30008 | 28.6mm Multi-Hole Step Bit | | ✓ |
| 35936 | Plastic Case | ✓ | ✓ |

STEP BITS FOR MILD STEEL, PLASTICS, ETC NOT RECOMMENDED FOR STAINLESS STEEL



SPECIFICATIONS

| | | | | | | | | | | | | |
|---|--------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Single Hole Bits are designed to drill one indicated hole size through a series of steps from bit to tip size. Multi-hole bits allow you to drill a hole in any of the stated diameters | | | | | | | | | | | | |
| mm | 12.7 | 12.7 | 12.7 | 12.7 | 20.6 | 22.2 | 22.2 | 28.6 | 34.9 | 9.7 | 30.5 | 32.5 |
| Step Bit Hole Type | Single | Single | Multi | Multi | Multi | Multi | Multi | Multi | Multi | Multi | Multi | Multi |
| Inch | mm | 34410 | 34401 | 36402 | 30005 | 34411 | 34403 | 30008 | 36414 | 36018 | 36020 | 36022 |
| 1/8 | 3.2 | | ✓ | | | | | | | | | |
| 5/32 | 4.0 | | ✓ | | | | | | | | | |
| 3/16 | 4.8 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 7/32 | 5.6 | | ✓ | | | | | | | | | |
| 1/4 | 6.4 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 9/32 | 7.1 | | ✓ | | | | | | | | | |
| 5/16 | 7.9 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 11/32 | 8.7 | | ✓ | | | | | | | | | |
| 3/8 | 9.5 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 0.382 | 9.7 | | | | | | | | | ✓ | ✓ | |
| 13/32 | 10.3 | | ✓ | | | | | | | | | |
| 7/16 | 11.1 | | ✓ | ✓ | ✓ | | ✓ | | | | | |
| 15/32 | 11.9 | | ✓ | | | | | | | | | |
| 0.492 | 12.5 | | | | | | | | | | ✓ | |
| 1/2 | 12.7 | ✓ | ✓ | ✓ | ✓ | | ✓ | ✓ | | | | |
| 9/16 | 14.3 | | | | ✓ | | ✓ | | | | | |
| 0.598 | 15.2 | | | | | | | | | | ✓ | |
| 5/8 | 15.9 | | | | ✓ | | ✓ | | | | | |
| 0.638 | 16.2 | | | | | | | | | | | ✓ISO-16 |
| 11/16 | 17.5 | | | | ✓ | | ✓ | | | | | |
| 0.732 | 18.6 | | | | | | | | | | ✓ | |
| 3/4 | 19.1 | | | | ✓ | | ✓ | | | | | |
| 0.803 | 20.4 | | | | | | | | | | ✓ | ✓ISO-20 |
| 13/16 | 20.6 | | | | ✓ | | ✓ | | | | | |
| 7/8 | 22.2 | | | | | ✓ | ✓ | ✓ | ✓ | | | |
| 0.886 | 22.5 | | | | | | | | | | ✓ | |
| 1.00 | 25.4 | | | | | | | | | | | ✓ISO-25 |
| 1.114 | 28.3 | | | | | | | | | | ✓ | |
| 1-1/8 | 28.6 | | | | | | | ✓ | ✓ | | | |
| 1.201 | 30.5 | | | | | | | | ✓ | | | |
| 1-7/32 | 31.0 | | | | | | | | ✓ | | | |
| 1-1/4 | 31.8 | | | | | | | | ✓ | | | |
| 1.280 | 32.5 | | | | | | | | | | | ✓ISO-32 |
| 1-3/8 | 34.9 | | | | | | | | ✓ | | | |
| Overall Length (mm) | | 47.6 | 85.7 | 87.3 | 87.3 | 61.9 | 90.5 | 74.6 | 79.4 | 47.6 | 95.3 | 85.7 |
| Minimum Chuck Size (mm) | | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 | 9.5 |
| Max Material Thickness (mm) | | 3.5 | 3.5 | 9.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 3.5 | 6.4 | 6.4 |
| Bit Extension | | 901 | 901 | 901 | 901 | - | - | - | - | 901 | | |

