## **BUS BAR FABRICATION (MADE IN GERMANY)**



PTY. LTD.

SPECIALISED FORCE

IYORAULIC TOOLS & SPECIALISED EQUIPMENT

Model No.	Туре	Description
39659	Machine with Accessories & Power Pack	SLB 125 "Package" incl. acc and Power Pack HA 3, includes 3 cutting & punching tools; 3 sets of punches & dies
31425	Optional Accessory	Small step bending tool
31646	Optional Accessory	Large step bending tool
31636	Optional Accessory	Short leg bender
42430	Optional Accessory	Special U-bender 60 mm



Can be easily dismantled and transported to site

Model No. **SLB 125** Three in One Bus Bar Fabricating

The unique SLB 125 three-in-one busbar tool guarantees effortless cutting, bending and punching of aluminium and copper busbars. Whether in the work shop or at the construction site - the basic unit transforms into a cutting, bending- or punching machine within seconds. Busbar fabrication from a single mould: Precise, simple and quick. -Especially robust and stiff frame. -Very high quality cutting, bending and punching. -High operating safety with the built-in safety system. -Lightning-swift tool changes with a minimum of manipulation. -The 150 bar low-pressure system ensures a long service

life and very fast cycle times.

Punches copper and aluminium busbars up to 13 mm thick, elongated holes up to 21 x 14 mm and round holes up to 21 mm in diameter. Busbars bent accurately up to 120° very accurate reproducibility of the set angle.

Depth 750 mm Width 750 mm Height 1.145 mm Weight 180 kg Operating Pressure 150 bar Force 180 KN Power rating 0.75 kW Voltage 230 V 1~/50 Hz Cutting max. 125 x 13 mm 250 N/mm2 Punching max. 421 mm Bending max. 125 x 13 mm 250 N/mm2





Model No. BGD-5eco The Digital Bending Bench

Advantages

The BGD-5eco sets a new standard for bus bar bending with outstanding precision and speed at economical prices. No other bending machine will match it's range of features and performance at low entry price levels.

Equipped with the essential – Digital Angle Encoder – the BGD-5eco offers unsurpassed simplicity and control with full automatic spring back compensation and bending accuracy to 0.2°. Consequently it will vanquish any need for trial bends and significantly reduce cost on faulty bend busbars. On top, the digital stroke encoder minimizes idle movement for the absolute shortest cycle times. Additional accessories like step or edge benders, are also easy and precisely controlled by the digital stroke encoder.

The new integrated hydraulic power pack takes bending speeds to new levels – 11.5 seconds\* – for a finished 90° bend including full automatic spring back compensation

Height 1.330 mm -Unsurpassed bending features at Weight 170 kg economic price. Operating Pressure 200 bar Digital Angle Encoder with Force 180 KN precision to 0.2°. Bending capacity max. 160 x 13 mm (6 x 1/2) Full automatic spring back Bending radius adaptors 7.5, 10, 15 mm compensation. Power rating 0.75 kW No trial bends. No set up times. Voltage 415VAC 3~/50 Hz. Digital Stroke Encoder for Oil \_ flow 3.6 l/min. Cycle time\* 11.5 sec. Cycle time\*\* minimum cycle times. Supplied with built in high performance 3-phase power pack. (repeat operation) Optional step- and edge bending 9.4 sec. tools, for special bending Minimum L-Bend 25 mm applications. Minimum U-Bend 60 mm Tight L-, U- and Z- bends possible. Minimum Z-Bend 70 mm Mobile machine on wheels for \* 90° bend, 120 x 10 mm busbar size, return stroke ease of use. incl. full automatic spring back compensation. \*\* 90° bend, 120 x 10 mm busbar size repeated

operation.

Depth 950 mm Width 830 mm



