J HOLE MAKING & BENDING

KNOCKOUT PUNCH & DIES (MADE IN JAPAN)

For use with a hydraulic punch driver. A premium grade of mild & stainless steel punch & dies, both of which are designed to resist wear to ensure accurate holes and long punch life. In Australia they are commonly referred to as chassis punches.

SHARK
KNOCKOUT PUNCH & DIES

MILD STEEL ROUND PUNCHES

Made from high grade tool steel, our mild steel punches have 3 cutting crown edges and require less force to pull through than 4 crown punches. The 3 edges also provide excellent stability whilst allowing material to be easily removed from the die after punching.

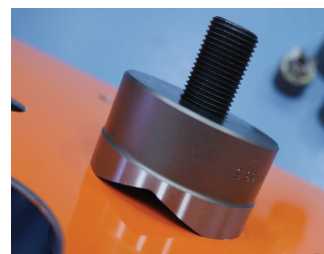| Description	Crown Style Punch	
Type	MILD STEEL/BRASS/ALUMINIUM (Max 3.2mm Thick)	
Round Hole Size (mm)	Model No.	Draw Stud Used
16.2	PD-16.2MS	10-04 OR 30043 – 3/8"
20.4	PD-20.4MS	10-04 OR 30043 – 3/8"
22.5	PD-22.5MS	10-04 OR 30043 – 3/8"
25.4	PD-25.4MS	10-04 OR 30043 – 3/8"
32.5	PD-32.5MS	10-05 OR 03294 – 3/4"
40.5	PD-40.5MS	10-05 OR 03294 – 3/4"
50.8	PD-50.8MS	10-05 OR 03294 – 3/4"
63.5	PD-63.5MS	10-05 OR 03294 - 3/4"

STAINLESS STEEL ROUND PUNCHES

Made from premium grade oil hardened tool steel.

Description	Twin Cutting Edges Cuts Slugs in Half	
Type	STAINLESS STEEL/MILD STEEL/BRASS/ALUMINIUM (Max 3.2mm Thick)	
Round Hole Size (mm)	Model No.	Draw Stud Used
16.2	PD-16.2SS	30043 – 3/8" (1.6mm Thick)
20.4	PD-20.4SS	29451 – 7/16" (2.5mm Thick)
22.5	PD-22.5SS	29451 – 7/16" (2.5mm Thick)
25.4	PD-25.4SS	29451 – 7/16" (2.5mm Thick)
32.5	PD-32.5SS	29452 – 3/4"
40.5	PD-40.5SS	29452 – 3/4"
50.8	PD-50.8SS	29452 – 3/4"
63.5	PD-63.5SS	29452 – 3/4"

Model No.	Description
PD-SET-MS	Mild Steel Punch & Die Set, Includes 7 Sizes: 16.2, 20.4, 22.5, 25.4, 32.5, 40.5 & 50.8mm
PD-SET-SS	Stainless Steel Punch & Die Set, Includes 7 Sizes: 16.2, 20.4, 22.5, 25.4, 32.5, 40.5 & 50.8mm

SQUARE PUNCHES

Type	BRASS/ALUMINIUM/ETC (Max 3.2mm Thick)	
SQUARE Hole Size (mm)	Model No.	Draw Stud Used *
25.4	PD25.4-SQ	03S0034060 (1/2" X 3/4")
45	PD45-SQ	03S0036060
46	PD46-SQ	03S0036060
68	PD68-SQ	03S0036060
92	PD92-SQ	03S0036060

*Note that Square Punches are supplied with Draw Stud

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